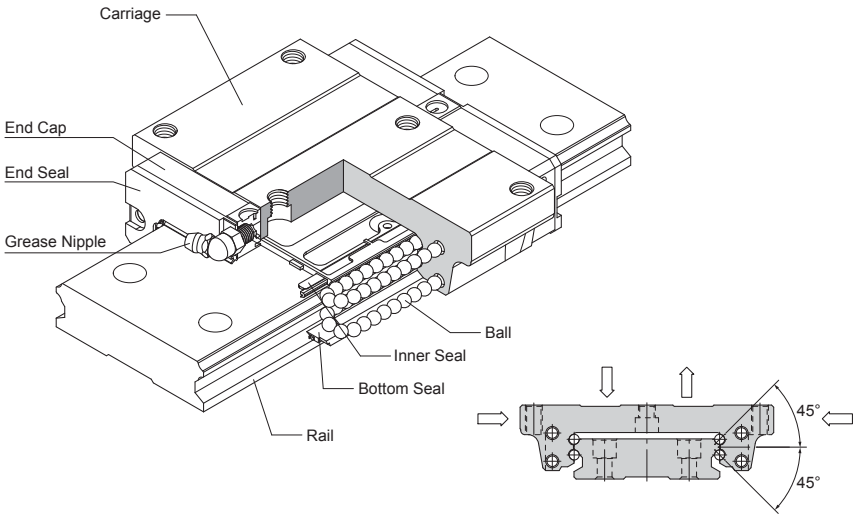
12.7 Wide Rail Type, MSG Series

A. Construction



B. Characteristics

The trains of balls are designed to a contact angle of 45° which enables it to bear an equal load in radial, reversed radial and lateral directions. Therefore, it can be applied in any installation direction. Furthermore, MSG series can achieve a well balanced preload for increasing rigidity in four directions while keeping a low frictional resistance. This is especially suit to high precision and high rigidity required motion. By design,the ability to use a single rail and to have the low profile with a low center of gravity is ideal where space is limited and high moments are required.

The patent design of lubrication route makes the lubricant evenly distribute in each circulation loop. Therefore, the optimum lubrication can be achieved in any installation direction, and this promotes the performance in running accuracy, service life, and reliability.

High Rigidity, Four-way Equal Load

The four trains of balls are allocated to a circular contact angle at 45°, thus each train of balls can take up an equal rated load in all four directions. Moreover, a sufficient preload can be achieved to increase rigidity, and this makes it suitable for any kind of installation.

Smooth Movement with Low Noise

The simplified design of circulating system with strengthened synthetic resin accessories makes the movement smooth and quiet.

Self Alignment Capability

The self adjustment is performed spontaneously as the design of face-to-face (DF) circular arc groove. Therefore, the installation error could be compensated even under a preload, and which results in precise and smooth linear motion.

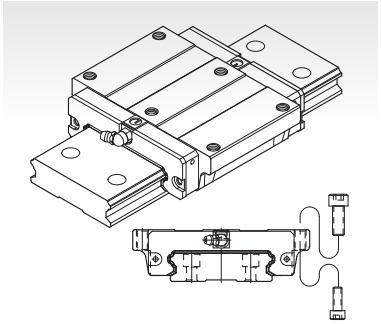
Interchangeability

For interchangeable type of linear guideway, the dimensional tolerances are strictly maintained within a reasonable range, and this has made the random matching of the same size of rails and carriages possible. Therefore, the similar preload and accuracy can be obtained even under the random matching condition. As a result of this advantage, the linear guideway can be stocked as standard parts, the installation and maintenance become more convenient. Moreover, this is also beneficial for shortening the delivery time.

C. Carriage Type

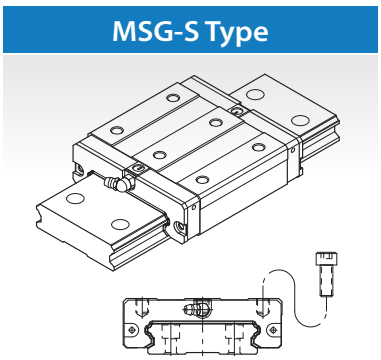
wide rail type

MSG-E Type



This type offers the installation either from top or bottom side of carriage.

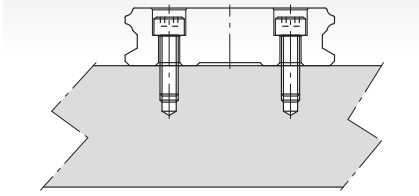
MSG-S Type



Square type with smaller width and can be installed from top side of carriage.

D. Rail Type

Counter bore (R type)



E. Description of Specification

(1) Non-Interchangeable Type

MSG 27 E 2 SS F0

Series：**MSG**

Size：**21, 27, 35**

Carriage type：(1) Wide rail type
E : Flange type,mounting either from top or bottom
S : Square type

Number of carriages per rail：**1, 2, 3 ...**

Dust protection option of carriage：
No symbol, **UU, SS, ZZ, DD, KK** (refer to chapter 15.1 Dust Proof)

Preload：**FC** (Light preload) , **F0** (Medium preload) , **F1** (Heavy preload)

Code of special carriage：**No symbol, A, B, ...**

Rail type：**R** (Counter-bore type)

Rail length (mm)

Rail hole pitch from start side (**E1**, see Fig.12.7)

Rail hole pitch to the end side (**E2**, see Fig.12.7)

Accuracy grade：**N, H, P, SP, UP**

Code of special rail：**No symbol, A, B ...**

Dust protection option of rail：**No symbol, /CC, /MC, /MD**
(refer to chapter 15.1 Code of contamination fro Rail)

Number of rails per axis：**No symbol, II, III, IV ...**

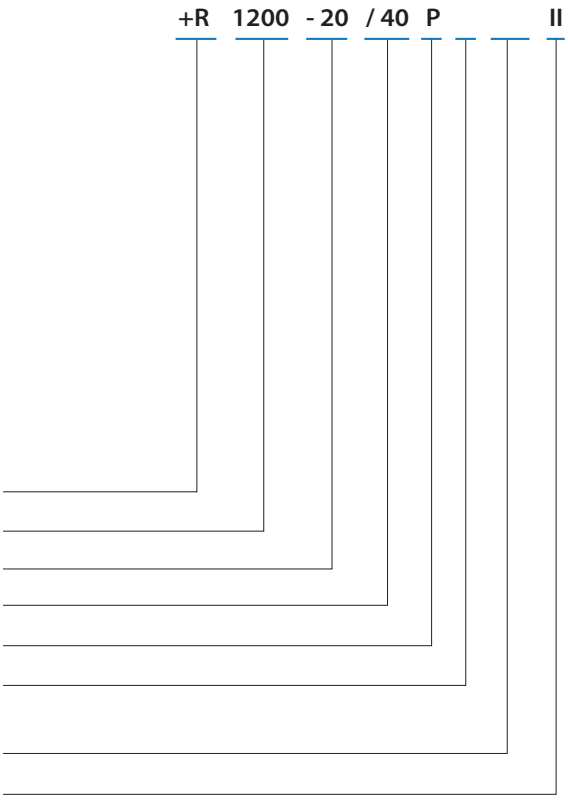
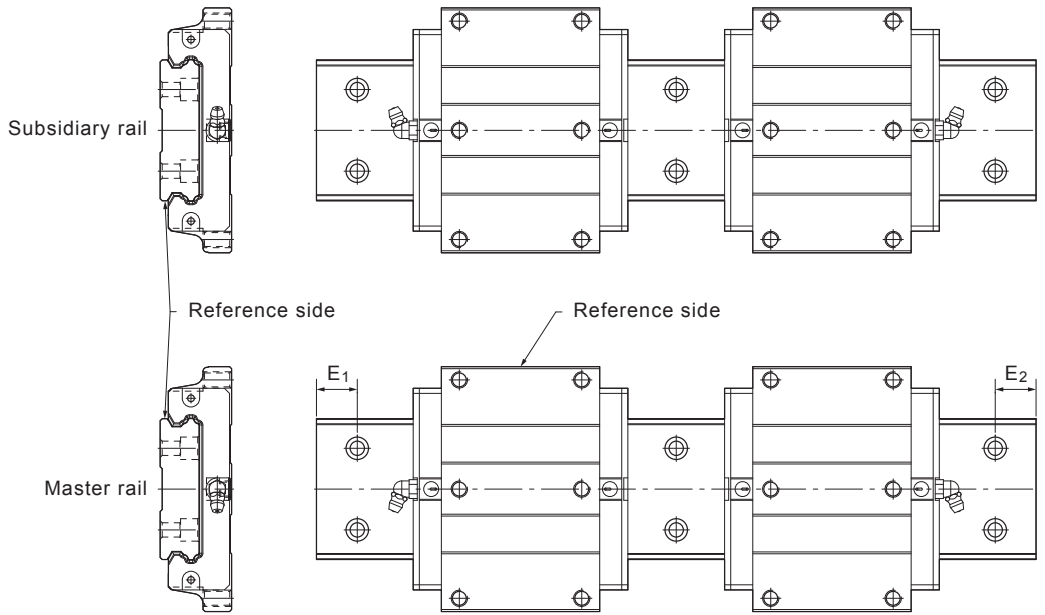

+R 1200 - 20 / 40 P II

Fig12.7


Subsidiary rail
Reference side
Master rail
Reference side
E1
E2

(2) Interchangeable Type

Code of Carriage

MSG 27 E SS FC N

Series：**MSG**

Size：**21 27 35**

Carriage type：(1) Wide rail type
E：Flange type,mounting either from top or bottom
S：Square type

Dust protection option of carriage：**No symbol, UU, SS, ZZ, DD, KK**
(refer to chapter 15.1 Dust Proof)

Preload：**FC** (Light preload), **F0** (Medium preload)

Accuracy grade：**N, H, P**

Code of special carriage：**No symbol, A, B, ...**

Code of Rail

MSG 27 R 1200 - 20 / 40 N

Series：**MSG**

Size：**21 27 35**

Rail type：**R** (Counter-bore type)

Rail length (mm)

Rail hole pitch from start side (**E1**, see Fig.12.7)

Rail hole pitch to the end side (**E2**, see Fig.12.7)

Accuracy grade：**N, H, P**

Code of special rail：**No symbol, A, B ...**

Dust protection option of rail：**No symbol, /CC, /MC**
(refer to chapter 15.1 Code of contamination fro Rail)

F. Accuracy Grade

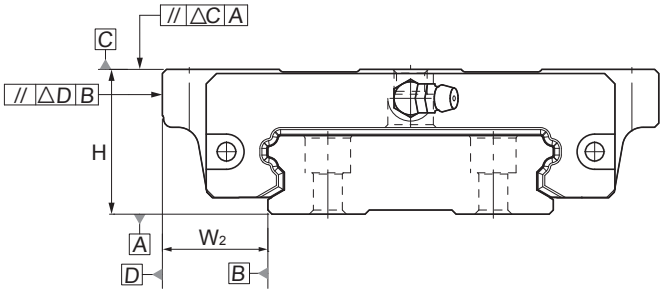


Table 1 Running Parallelism

Rail length (mm)		Running Parallelism Values(μm)				
Above	Or less	N	H	P	SP	UP
0	315	9	6	3	2	1.5
315	400	11	8	4	2	1.5
400	500	13	9	5	2	1.5
500	630	16	11	6	2.5	1.5
630	800	18	12	7	3	2
800	1000	20	14	8	4	2
1000	1250	22	16	10	5	2.5
1250	1600	25	18	11	6	3
1600	2000	28	20	13	7	3.5
2000	2500	30	22	15	8	4
2500	3000	32	24	16	9	4.5
3000	3500	33	25	17	11	5
3500	4000	34	26	18	12	6

A Non-Interchangeable Type

Model No.	Item	Accuracy Grade				
		Normal **N**	High **H**	Precision **P**	Super Precision **SP**	Ulitra Precision **UP**
21	Tolerance for height H	±0.1	±0.03	0 -0.03	0 -0.015	0 -0.008
	Height difference ΔH	0.02	0.01	0.006	0.004	0.003
	Tolerance for distance W_2	±0.1	±0.03	0 -0.03	0 -0.015	0 -0.008
	Difference in distance W_2(ΔW_2)	0.02	0.01	0.006	0.004	0.003
	Running parallelism of surface C with surface A	ΔC (see the table 1)				
	Running parallelism of surface D with surface B	ΔD (see the table 1)				
27 **35**	Tolerance for height H	±0.1	±0.04	0 -0.04	0 -0.02	0 -0.01
	Height difference ΔH	0.02	0.015	0.007	0.005	0.003
	Tolerance for distance W_2	±0.1	±0.04	0 -0.04	0 -0.02	0 -0.01
	Difference in distance W_2(ΔW_2)	0.03	0.015	0.007	0.005	0.003
	Running parallelism of surface C with surface A	ΔC (see the table 1)				
	Running parallelism of surface D with surface B	ΔD (see the table 1)				

B Interchangeable Type

Model No.	Item	Accuracy Grade		
		Normal **N**	High **H**	Precision **P**
21	Tolerance for height H	±0.1	±0.03	0 -0.03
	Height difference ΔH	0.02	0.01	0.006
	Tolerance for distance W_2	±0.1	±0.03	0 -0.03
	Difference in distance W_2(ΔW_2)	0.02	0.01	0.006
	Running parallelism of surface C with surface A	ΔC (see the table 1)		
	Running parallelism of surface D with surface B	ΔD (see the table 1)		
27 **35**	Tolerance for height H	±0.1	±0.04	0 -0.04
	Height difference ΔH	0.02	0.015	0.007
	Tolerance for distance W_2	±0.1	±0.04	0 -0.04
	Difference in distance W_2(ΔW_2)	0.03	0.015	0.007
	Running parallelism of surface C with surface A	ΔC (see the table 1)		
	Running parallelism of surface D with surface B	ΔD (see the table 1)		

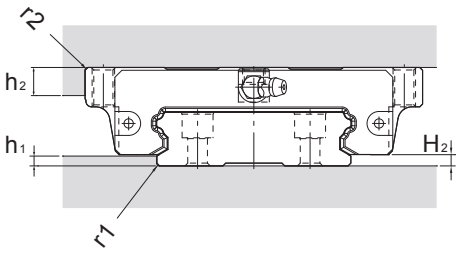
G. Preload Grade

Series	Preload grade		
	Light preload (FC)	Medium preload (F0)	Heavy preload (F1)
MSG21	0~0.02C	0.03~0.05C	0.05~0.08C
MSG27			
MSG35			

Note: C is basic dynamic load rating in above table. Refer to the specification of products, please.

H. The Shoulder Height and Corner Radius for Installation

MSG series



Unit: mm

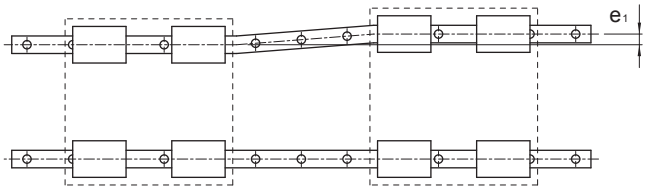
Model No.	r_1 (max.)	r_2 (max.)	h_1	h_2	H_2
21	0.4	0.4	2.5	5	3
27	0.4	0.4	2.5	7	3
35	0.8	0.8	3.5	10	4

I. Dimensional Tolerance of Mounting Surface

MSG Series

With the self alignment capability, the minor dimensional error in mounting surface could be compensated and achieves smooth linear motion. The tolerances of parallelism between two axes are shown as below.

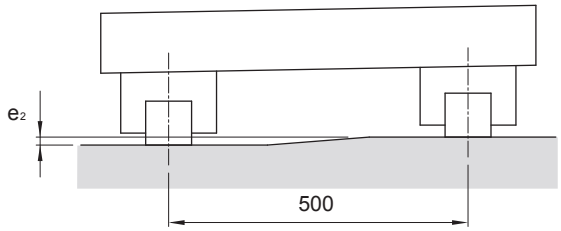
The parallel deviation between two axes (e_1)



Unit: μm

Model No.	Preload Grade		
	FC	F0	F1
21	-	25	18
27	-	25	20
35	30	22	20

Level difference between two axes (e_2)

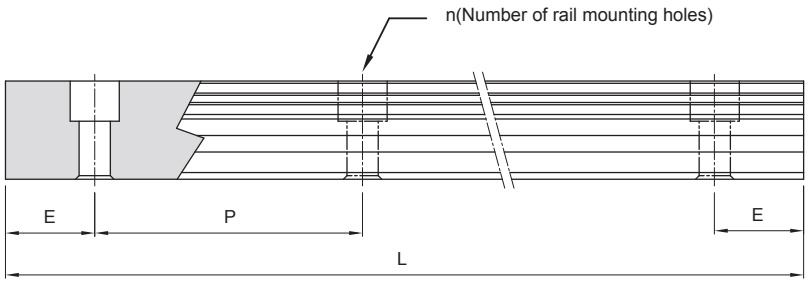


Unit: μm

Model No.	Preload Grade		
	FC	F0	F1
21	130	85	-
27	130	85	-
35	130	85	70

Note: The permissible values in table are applicable when the span is 500mm wide.

J. Rail Maximum Length and Standrad



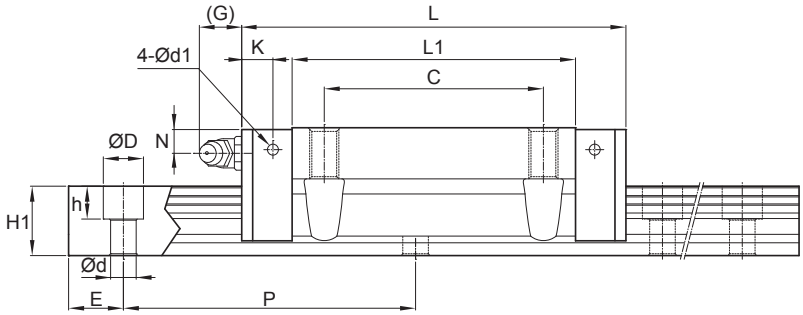
$$L=(n-1)\times P+2\times E$$

L: Total Length of rail *(mm)*
n: Nuber of mounting holes
P: Distance between any two holes *(mm)*
E: Distance from the center of the last hole to the edge *(mm)*

Unit: mm

Model No.	Standard Pitch (P)	Standard ($E_{std.}$)	Minimum ($E_{min.}$)	Max (L_0 max.)
MSG 21	50	15	5	3000
MSG 27	60	20	5	3000
MSG 35	80	20	7	3000

Dimensions of MSG-E

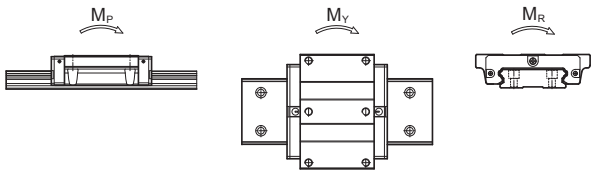


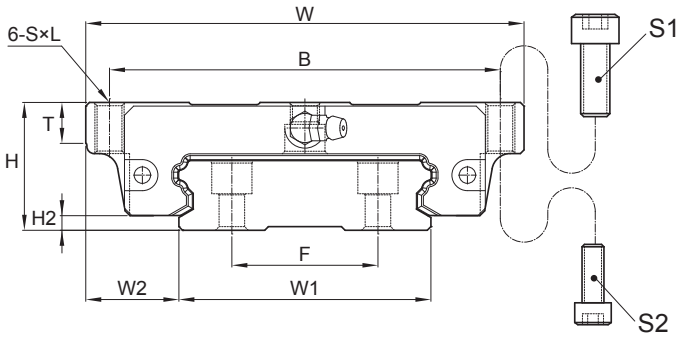
Unit: mm

Model No.	External dimension					Carriage dimension										
	Height H	Width W	Length L	W_2	H_2	B	C	F	S×ℓ	L_1	T	N	G	K	d_1	Grease Nipple
MSG21 E	21	68	59	15.5	3	60	29	22	M5x8	40	6	5	12	5.5	2.5	G-M6
MSG27 E	27	80	72.2	19	3	70	40	24	M6x10	51.8	8	6	12	6.2	3.3	G-M6
MSG35 E	35	120	105.2	25.5	4	107	60	40	M8x14	77.6	11.42	7	12	8.55	3.3	G-M6

Note: The basic dynamic load rating C of ball type is based on the 50 km for nomonal life. The conversion between C for 50 km and C_{100} for 100 km is $C=1.26 \times C_{100}$.

Note*: Single: Single carriage/ Double: Double carriages closely contacting with each other.



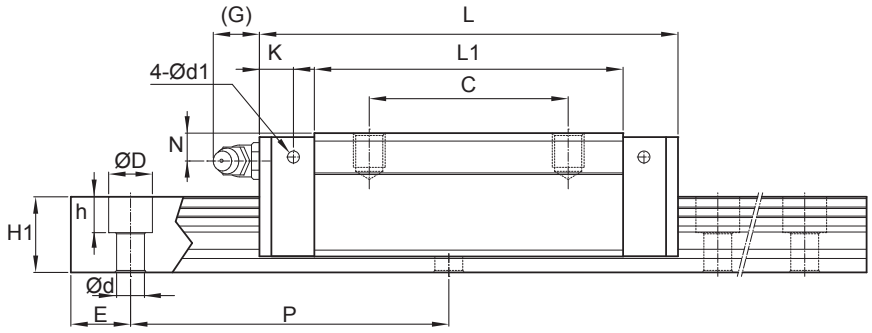


Model No.	Bolt Size	
	S_1	S_2
MSG 21	M5	M4
MSG 27	M6	M5
MSG 35	M8	M6

Unit: mm

Model No.	Rail dimension					Basic load rating		Static moment rating					Weight	
	Width W_1	Height H_1	Pitch P	E std.	D × h × d	Dynamic C kN	Static C_o kN	M_P kN-m		M_Y kN-m		M_R kN-m	Carriage kg	Rail kg/m
								Single*	Double*	Single*	Double*			
MSG21 E	37	11	50	15	7.5×5.3×4.5	7	12.1	0.08	0.46	0.08	0.46	0.22	0.25	2.86
MSG27 E	42	15	60	20	7.5×5.3×4.5	12.4	20.2	0.15	0.87	0.15	0.87	0.42	0.31	4.49
MSG35 E	69	19	80	20	11×9×7	30.7	48.6	0.65	3.6	0.65	3.6	1.67	0.99	9.4

Dimensions of MSG-S

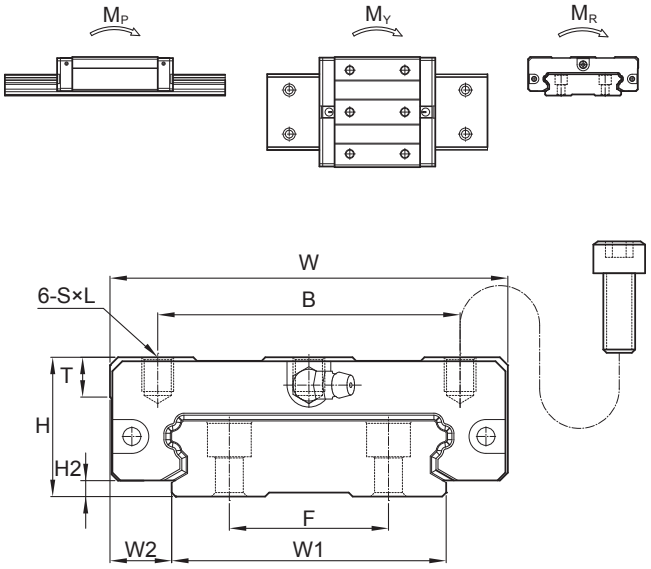


Unit: mm

Model No.	External dimension					Carriage dimension										
	Height H	Width W	Length L	W_2	H_2	B	C	F	S×ℓ	L_1	T	N	G	K	d_1	Grease Nipple
MSG21 S	21	54	59	8.5	3	31	19	22	M5×6	40	8	5	12	5.5	2.5	G-M6
MSG27 S	27	62	72.2	10	3	46	32	24	M6×6	51.8	10	6	12	6.2	3.3	G-M6
MSG35 S	35	100	105.2	15.5	4	76	50	40	M8×8	77.6	10	7	12	8.55	3.3	G-M6

Note: The basic dynamic load rating C of ball type is based on the 50 km for nomonal life. The conversion between C for 50 km and C_{100} for 100 km is C=1.26 x C_{100}.

Note*: Single: Single carriage/ Double: Double carriages closely contacting with each other.



Unit: mm

Model No.	Rail dimension					Basic load rating		Static moment rating					Weight	
	Width W_1	Height H_1	Pitch P	E std.	D × h × d	Dynamic C kN	Static C_o kN	M_P kN-m		M_Y kN-m		M_R kN-m	Carriage kg	Rail kg/m
								Single*	Double*	Single*	Double*			
MSG21 S	37	11	50	15	7.5×5.3×4.5	7	12.1	0.08	0.46	0.08	0.46	0.22	0.25	2.86
MSG27 S	42	15	60	20	7.5×5.3×4.5	12.4	20.2	0.15	0.87	0.15	0.87	0.42	0.31	4.49
MSG35 S	69	19	80	20	11×9×7	30.7	48.6	0.65	3.6	0.65	3.6	1.67	0.99	9.4